

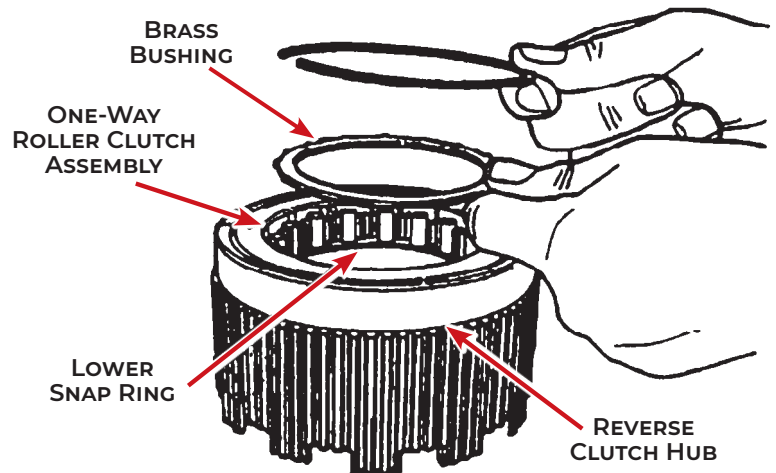


C6 LOW SPRAG - UPDATE TO E40D TYPE

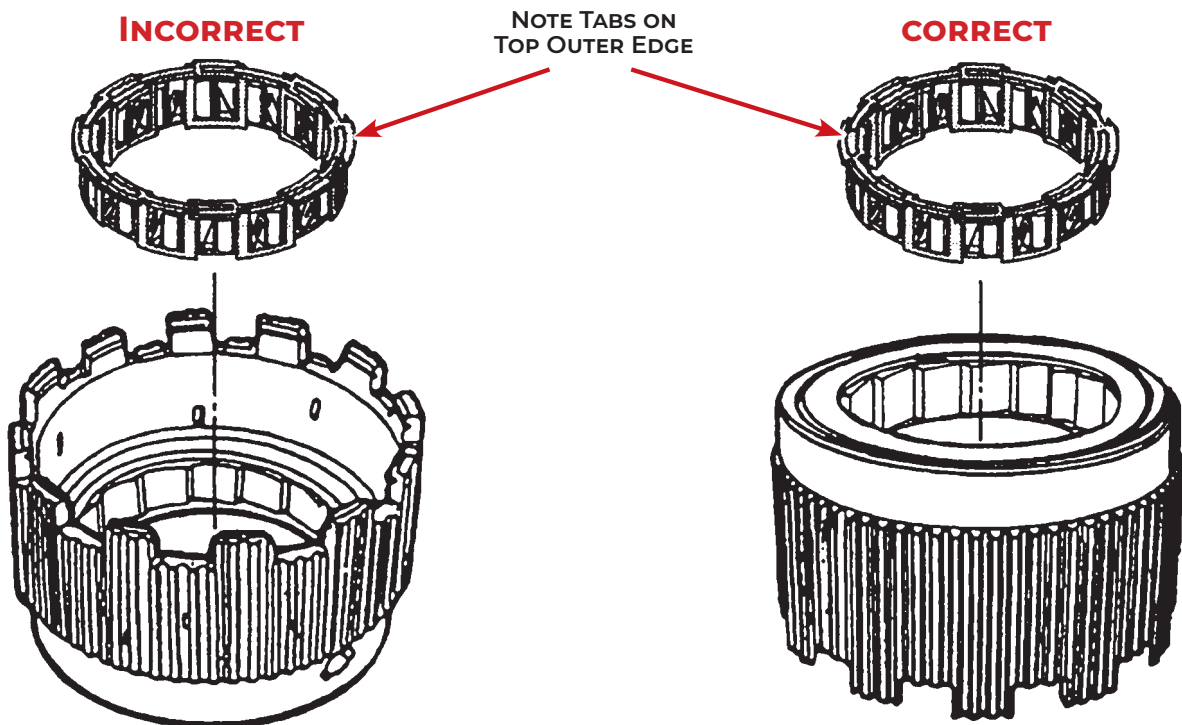
Use the following procedure whenever replacing the Low Roller Clutch with the new plastic-caged Low Roller Clutch Assembly.

1. Remove the upper snap ring, brass bushing, low roller clutch assembly, and lower snap ring, as shown. Discard all removed parts.

2. Install the new plastic-caged low roller clutch assembly through the rear of the reverse clutch hub with the tabs facing rearward. Rotate the assembly clockwise until the rollers seat and the tabs lock into place. Refer to the illustration below for correct installation.



E40D PLASTIC LOW ROLLER CLUTCH ASSEMBLY



CAUTION
IF THE ROLLER CLUTCH IS INSTALLED IN THIS DIRECTION, THE REVERSE HUB WILL FREEWHEEL IN BOTH DIRECTIONS.

DISCARD BOTH SNAP RINGS. THEY ARE NOT USED WITH THE PLASTIC ROLLER CLUTCH

