

## Oversized Pressure Regulator Valve Kit

Part No.  
**35740-01K**



- Valve
- Sleeve

## Tool Kit

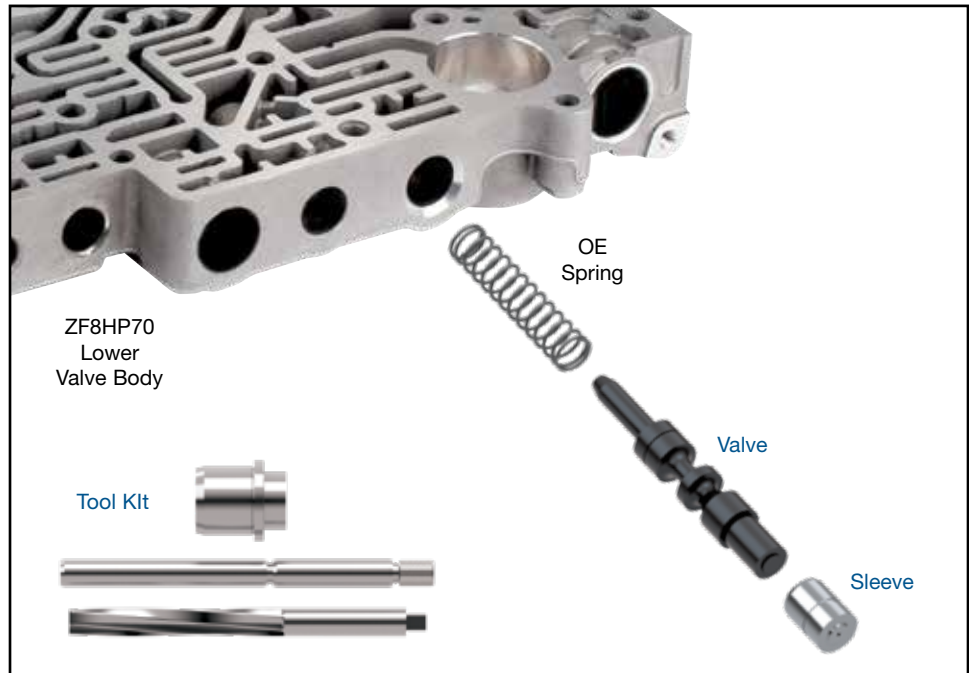
Part No.  
**F-35740-TL**



- Reamer
- Reamer Jig
- Guide Pin

**NOTE:** Sonnax "F-Tool" kits designed to service a specific bore require the VB-FIX, a self-aligning valve body reaming fixture. More information and instructions can be found online at [www.sonnax.com](http://www.sonnax.com).

## Chrysler 845RE; ZF8HP45, ZF8HP55, ZF8HP70



### 1. Disassembly

- Remove OE retaining clip and save for reuse.
- Remove and discard OE pressure regulator sleeve and valve.
- Remove OE spring and save for reuse.

### 2. Bore Reaming

Ream pressure regulator bore (for reaming instructions/reamer care, please visit [www.sonnax.com](http://www.sonnax.com)). Sonnax reaming tool kit **F-35740-TL** and **VB-FIX** are required for this operation.

### 3. Installation & Assembly

- Ensure all debris has been removed from valve bore and body.
- Reinstall OE spring.
- Install Sonnax sleeve on the end of Sonnax pressure regulator valve.
- Insert Sonnax valve/sleeve assembly into bore, spring guide first. Ensure spring is seated over valve spring guide.
- Reinstall OE retaining clip.

### 4. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 and 20 in-Hg.

