

LPC Signal Damper Piston Kit

Part No.

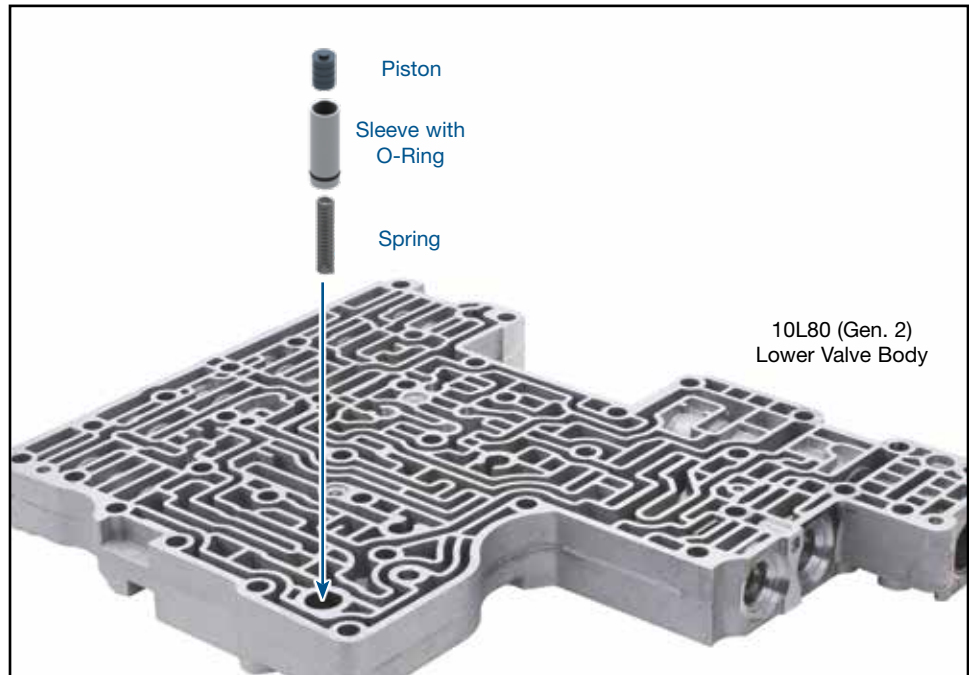
105740-05K

- Piston
- Sleeve
- Spring
- O-Rings (2)

1 Extra

Patent Pending

GM 10L80/90 (Gen. 2)



1. Disassembly

Remove and discard the OE damper piston and spring.

2. Installation & Assembly

- a. Be certain all debris has been removed from the valve bore and valve body.
- b. Install Sonnax O-ring into groove of Sonnax sleeve. Lubricate O-ringed sleeve with Sonnax Slippery Stick **O-LUBE**. Roll on bench to size the O-ring into groove.
- c. Install Sonnax spring into Sonnax piston/sleeve assembly through the bottom hole.
- d. Install the Sonnax assembly with the Sonnax spring into the bore.

3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg.

