

## High Capacity 3-5-R Apply Ring

Part No.

**104548-01**

**GM 6L80**



1. Install Sonnax high capacity 3-5-R apply ring above the 1-2-3-4 clutch.
2. Discard OE 3-5-R waved plate.
3. Assemble 3-5-R clutch pack with one additional OE thickness steel plate and friction plate.
4. Check clutch clearance. Target is .008-.010" per friction or .040-.050" total. Clearance is adjusted with selective retaining rings, see chart (**Figure 1**).

**Figure 1**

Selective 3-5-R Retaining Rings	
24240201	.137-.141"
24240197	.095-.099"
24240196	.084-.088"
24240195	.074-.077"