



Fitting Instructions

8 or 9 friction plate upgrade option

The kit Includes the following:

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| - 37324 H/E BW friction | Qty 9 |
| - 37376 1.52mm Steel plate | Qty 8 |
| - 37372 1.95mm Steel plate | Qty 2 |
| - 37390 Pressure plate 3.30mm | Qty 1 |
| - 37642 Circlip | Qty 1 |

Early V8 700R4

Regular or Heavy Duty

- Reinstall the original apply plate .125"
- Install 8 x 37324 frictions and 7 x Steels (5 x 37376 1.52mm and 2 x 37372 1.95mm)
- Install original pressure plate and circlip
- Adjust clearance as necessary using optional steels and circlip provided

Performance and Race

- Reinstall original apply plate .125", install 9 x friction and 8 x steels (1.52mm)
- Install new pressure plate Part# 37390 and original circlip
- Adjust clearance as necessary using optional steels and circlip provided

Late V8 4L60E

Regular or Heavy Duty

- Reinstall original stepped plate
- Install 1 x 37376 steel plate (1.52mm) on top of apply plate
- Install 8 x 37324 frictions and 7 x steels (5 x 37376 1.52mm and 2 x 37372 1.95mm)
- Install original pressure plate and circlip
- Adjust clearance as necessary using optional steels and circlip provided

Performance and Race

- Reinstall original stepped plate
- Install 9 x 37324 frictions and 8 x 37376 1.52mm steels
- Install original pressure plate and circlip
- Adjust clearance as necessary using optional steels and circlip provided

****Please Note****

- The 5 x OE release springs should be checked and installed. These are designed to keep clutch pack from binding at high revolutions. The use of 37765 (Rapid Relief Valve) will also help.
- It is recommended all frictions are pre-soaked
- Air apply the clutch back several times to set plates.
- Clearance (guide Only) .025" to .040"