HIGH PERFORMANCE TRANSMISSION PARTS

Instructions

GM 4L60-E, 4L65-E, 4L70-E

Reinforced Input Housing Kit with Heavy Duty Input Shaft

Part No. 77733-15K

- Input Housing with 300mm Input Shaft Assemby
- Input Drum
 Reinforcement Sleeve Installed
- Overrun Piston
- Overrun Piston Inner Seal
- Overrun Piston Outer Seal

NOTE: Fits 300mm reluctor style units only.

Housing/Shaft Assembly Overrun Piston





WARNING: Use Stamped Steel Forward Piston
This kit must be used with a '97-later stamped steel forward piston (Figure 1). It cannot be used with '96-earlier aluminum forward piston or Sonnax billet forward piston 77764-01.

WARNING: Use Dual-Cage Return Spring
This kit must be used with a '97-later dual cage return spring (24206085), identified by stamped retainer on both ends of the springs (Figure 2). Although not required, the '96-earlier style return spring is about 10% stronger and preferred for high RPM applications. To use the early-style return spring, swap the bottom spring retainer from a '97-later spring onto the '96-earlier spring.

Instructions

Reassemble, using normal rebuild procedures.