

Solenoid Switch Valve Plug Kit

Part No.

92835-39K

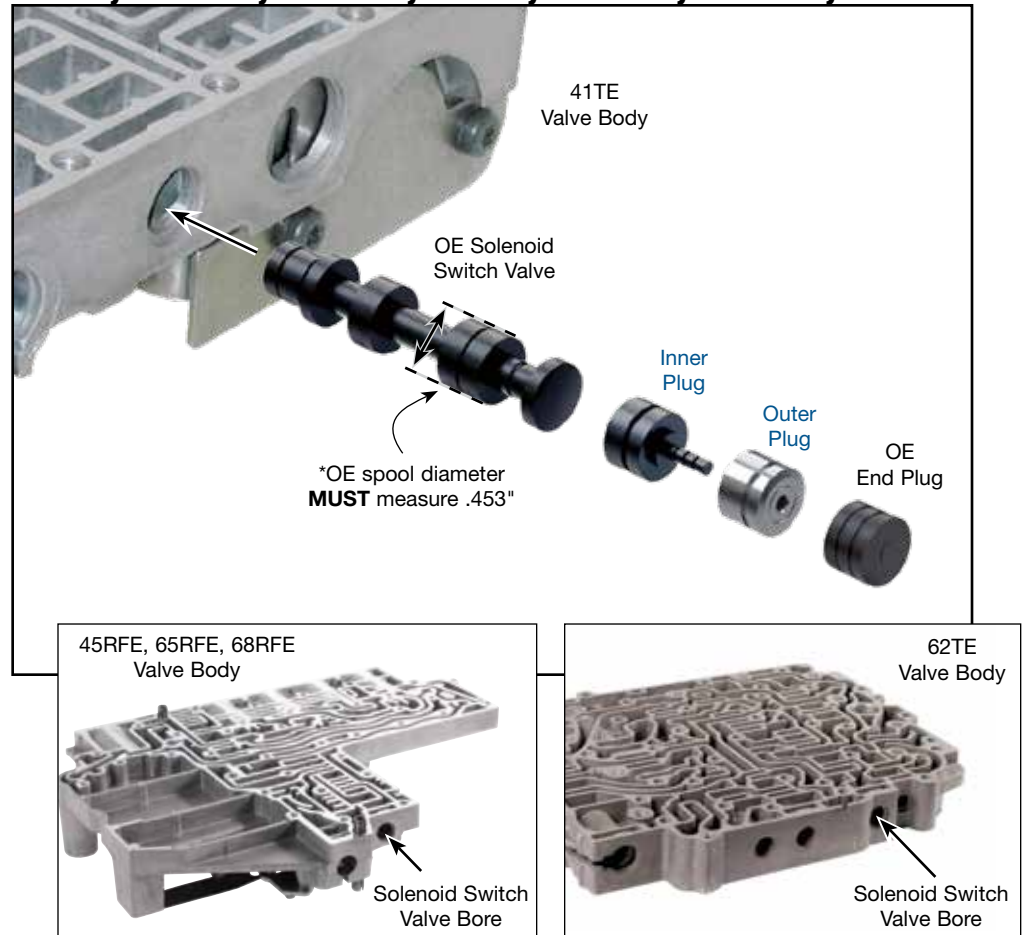
- Inner Plug
- Outer Plug

Patent No. 7,001,300



NOTE: Fits bores containing OE switch valve with large spool measuring .453" dia. and ID groove.

Chrysler 40TE, 40TES, 41AE, 41TE, 41TES, 42LE, 42RLE, 45RFE, 62TE, 65RFE, 66RFE, 68RFE



1. Disassembly

- Remove OE retainer, end plug and switch valve plugs and set aside.
- Remove OE switch valve and measure large spool. If large spool is .453" and has an ID groove, discard OE switch valve plugs.
- Keep OE switch valve, end plug and retainer for reuse.

2. Prepare Bore

- Buff out bore to remove any ridged aluminum.
- Ensure all debris has been cleared and cleaned from valve bore and body.



TECH TIP: These valve bodies commonly warp and allow pressure to escape the switch valve circuit. Recommend flat-sanding the casting to ensure pressure is properly contained.

3. Installation & Assembly

- Reinstall OE solenoid switch valve.
- Install Sonnax switch valve plugs. Outer plug has a slight chamfered edge on one side; this side must face outward (**Figure 1**).
- Reinstall OE end plug into bore and secure with OE retainer

3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 16 in-Hg (**Figures 2, 3 & 4**).

