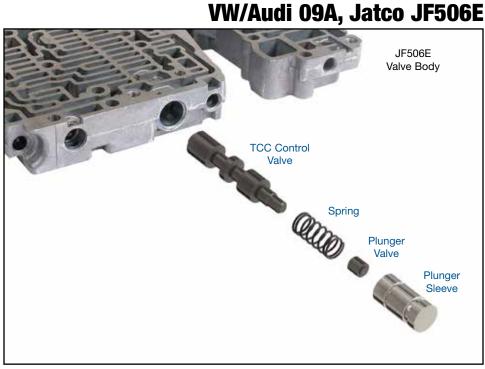
# **TCC Control Valve Kit**

## Part No. 122892-06K

- TCC Control Valve
- Spring
- Plunger Valve
- Plunger Sleeve
- Orifice Plug, .062" Not Shown

**NOTE:** This kit also fits Jatco FP series; Ford JF506E, FPH; Jaguar JF506E, FPD; Mazda JA5A-EL FPF1/FPF2; Rover JF506E, FPO; and Nissan ZY units.



#### 1. Disassembly

- a. Remove all components from bore.
- b. Keep OE retainer pin for reuse and discard all other components.

### 2. Installation & Assembly

- a. Place Sonnax spring over control valve spring stem and insert into valve body bore with spring end outboard.
- b. Push Sonnax plunger valve and sleeve assembly into bore, open end first, ensuring Sonnax spring slips into plunger sleeve bore.
- c. Push Sonnax plunger valve assembly in far enough to reinstall OE retaining pin.
- d. Peen Sonnax orifice plug into the controlled exhaust release oil orifice in OE separator plate. Ensure that the plug is secure (**Figure 1**).

#### 3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg (**Figure 2**).

