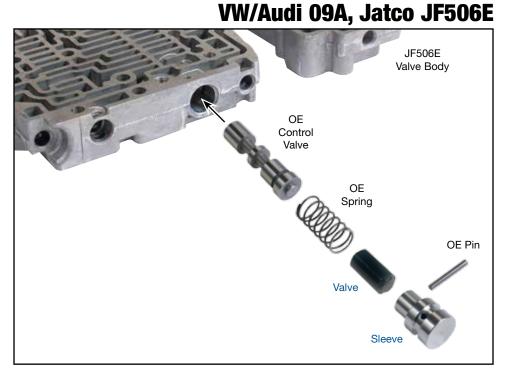


TCC Control Plunger Valve Kit

Part No. 122892-01K

- Valve
- Sleeve



1. Disassembly

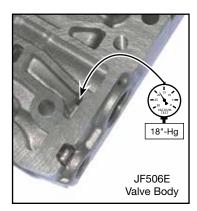
- a. Remove OE TCC plunger valve train from valve body bore.
- b. Discard worn OE TCC control plunger valve and sleeve.
- b. Keep OE control valve and spring for reuse.

2. Installation & Assembly

- a. Be certain all debris has been removed from the valve bore and valve body.
- b. Reinstall OE TCC control valve and spring as shown.
- c. Install Sonnax TCC plunger valve and sleeve assembly into bore, open end inward.
- d. Push valve train into bore just far enough to accept OE retaining pin.

4. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg.



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