

### Oversized B4 Release Valve Kit

**Part No.**  
**59947-26K**



- Valve
- Spring
- End Plug

**NOTE:** Also fits AF23/33 and RE5F22A

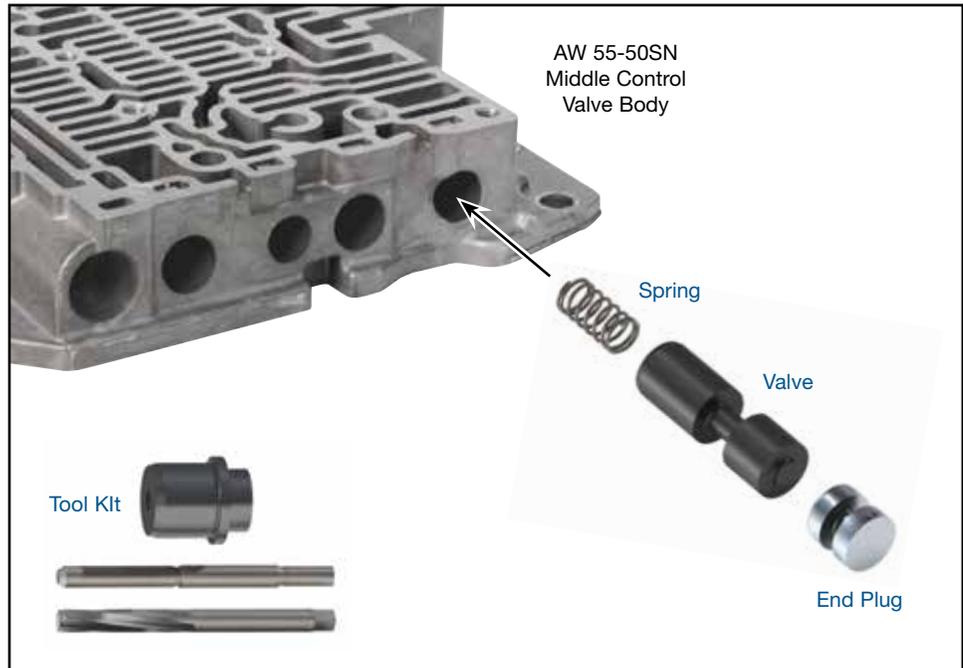
### Tool Kit

**Part No.**  
**F-59947-TL26**



- Reamer
- Reamer Jig
- Guide Pin

**NOTE:** Sonnax “F-Tool” kits designed to service a specific bore require the VB-FIX, a self-aligning valve body reaming fixture. More information and instructions can be found online at [www.sonnax.com](http://www.sonnax.com).



#### 1. Disassembly

- Remove all components from the bore.

#### 2. Bore Reaming

- Ream B4 release bore (for reaming instructions/reamer care, please visit [www.sonnax.com](http://www.sonnax.com)). Sonnax reaming tool kit **F-59947-TL26** and **VB-FIX** are required for this operation.

#### 3. Installation & Assembly

- Be certain all debris has been removed from the valve bore and valve body.
- Install Sonnax spring, valve and end plug.
- Reinstall the retainer post.

#### 4. Final Testing

- Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg.

