

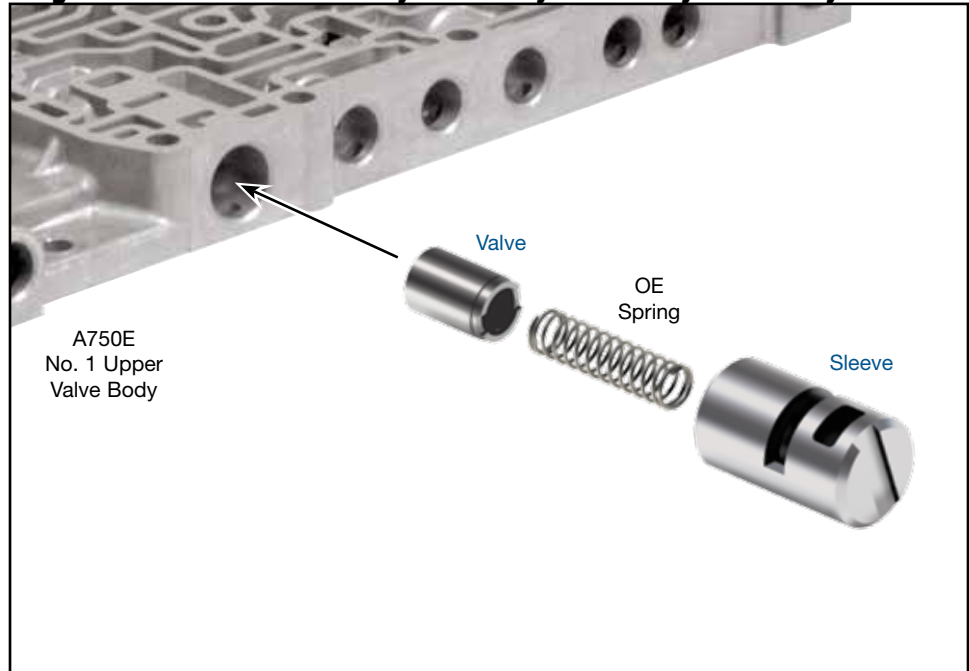
## Lockup Control Plunger Valve Kit

### Part No.

**147741-37K**

- Valve
- Sleeve

## Toyota/Lexus A750E, A750F, A761E, A960E, A960F



### 1. Disassembly

- Remove the OE retainer, plunger sleeve, valve and spring. Leave the OE lockup control valve in the bore.
- Keep the OE retainer and spring for re-use.
- Discard the OE plunger assembly.

### 2. Installation

- Remove the Sonnax lockup control plunger valve from the sleeve and insert the OE spring between them as shown above.
- With the OE lockup control valve in the bore, install the newly assembled Sonnax lockup control plunger valve, sleeve and OE spring.
- Secure with the OE retainer.

### 3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 14 in-Hg.

