

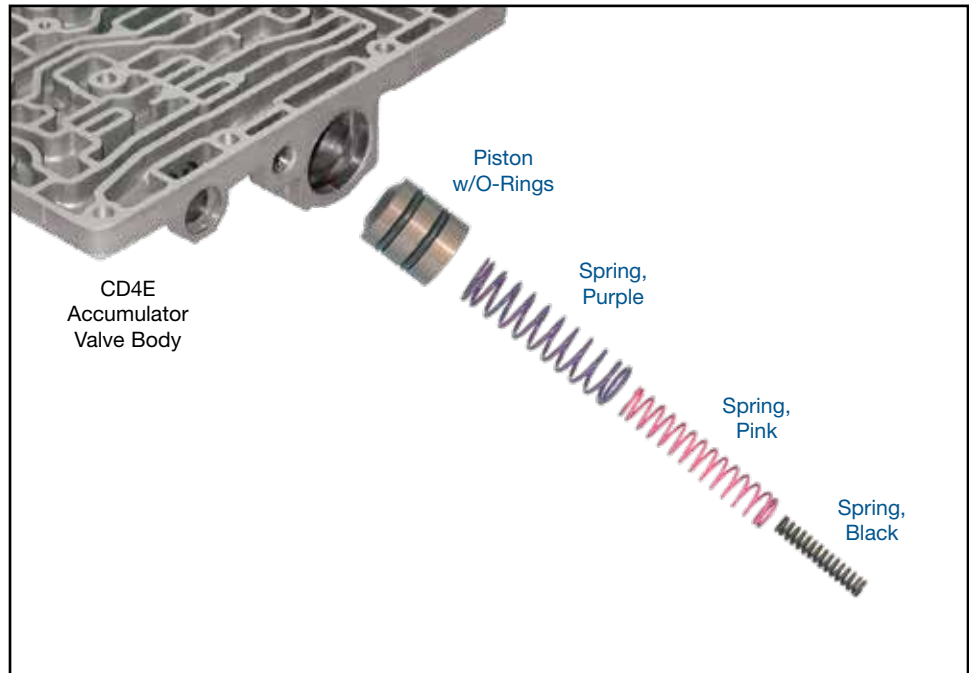
## Low/Reverse Accumulator Piston Kit

### Part No.

# 73840-LR

- Piston
- O-Rings (2)                      Viton®
- Spring                                Purple
- Spring                                Pink
- Spring                                Black
- Rivet                                 (not shown)

## Ford CD4E; Mazda LA4A-EL



### 1. Disassembly & Inspect for Wear

- a. Remove OE piston from bore to visually check for excessive wear and/or worn bore ridges.
- b. Discard OE piston and spring, while keeping retaining clip for reuse.
- c. Remove any debris and clean bore.

### 2. Installation & Assembly

- a. If bore is badly worn or has ridges, buff the bore with a fine emery cloth and then with Scotch-Brite® to remove any ridges.
- b. Install Sonnax O-rings into grooves on Sonnax piston and lubricate.
- c. Lubricate bore and install Sonnax piston and Sonnax purple and pink spring into the bore.
- d. Install OE retainer.

### 3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in.-Hg.

