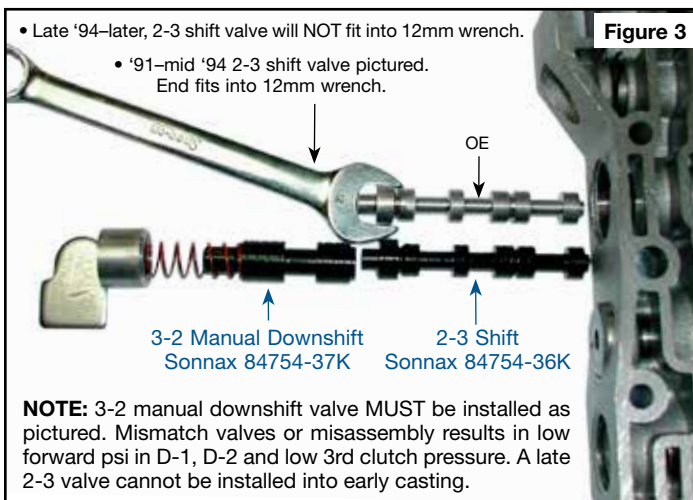
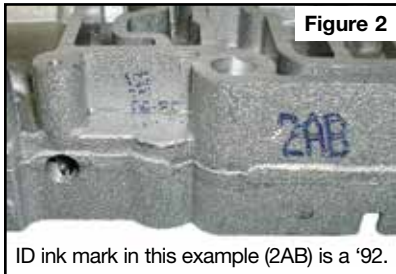
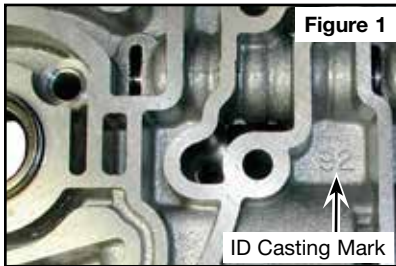
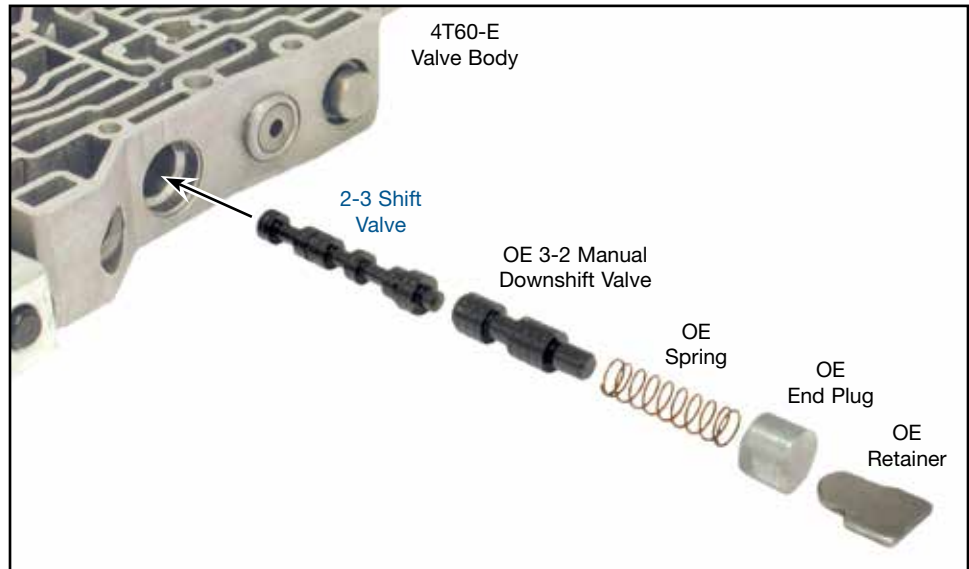


**GM 4T60-E, 4T65-E**

**2-3 Shift Valve**

**Part No.**  
**84754-36K**

**NOTE:** Fits '94-later 4T60-E. Does NOT fit 4T65-E Geartronic® or Tapshift® units.



**1. Disassembly**

- Remove OE 3-2 manual downshift valve bore line-up and discard 2-3 shift valve.
- Retain OE 3-2 manual downshift valve, spring, end plug and retainer for reuse.

**NOTE:** If OE 3-2 manual downshift valve shows signs of wear, replace with Sonnax **84754-37K**.

**2. Installation & Assembly**

- Identify valve body as a '94-later (**Figures 1, 2 & 3**) as Sonnax valve will not fit earlier models.
- Install Sonnax 2-3 shift valve as shown (**main photo**).
- Install OE or Sonnax 3-2 manual downshift valve.
- Reinstall OE spring, end plug and retainer.

**3. Final Testing**

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg (**Figure 4**).

