Instructions

Stator Support Shaft Assembly

Part No. 77918S-1K

Stator Support Shaft with Bushings Installed

NOTE: This assembly fits 280mm or 300mm converter, non-reluctor style, '99-'04 units.

Also Available

Universal Stator Support Kit

77918S-K

245mm or 298mm Converter, non-reluctor style

Stator Support Shaft Assemblies

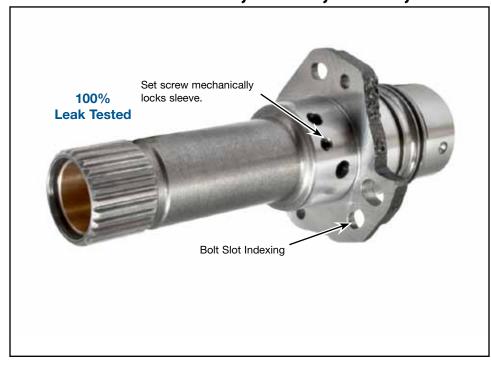
77918S-08K

298mm Converter, reluctor style

77918S-09K

280mm or 300mm Converter, reluctor style

4L60-E, 4L65-E, 4L70-E, '99-'04



- 1. Place Loctite® #518 sealant on leading edge of stator support shaft before press operation.
- 2. Align oil holes and dowel holes exactly on the shaft and pump cover, then press shaft into the cover and fasten together.

