

## Boost Valve Kit

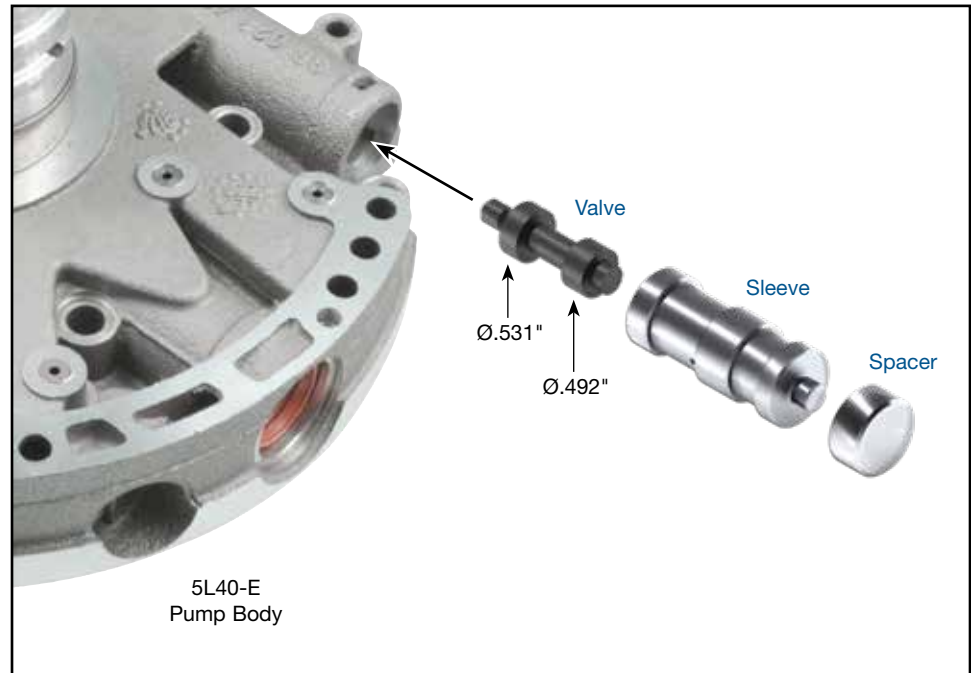
### Part No.

# 55209-01K

- Valve
- Sleeve
- Spacer

**NOTE:** Performance ratio with .531" & .492" dia. valve spools.

## GM 5L40-E, 5L50-E



### 1. Disassembly

- Discard worn OE boost sleeve and valve.
- Save OE springs and retainer for reuse.

### 2. Installation & Assembly (Figure 1)

- Return OE springs into bore.
- Insert Sonnax valve into Sonnax sleeve, long stem facing outward.
- Insert Sonnax spacer onto Sonnax sleeve nub.
- Install Sonnax valve, sleeve and spacer assembly into bore (open end first), properly engaging OE springs.
- Return OE retainer to secure in bore.

### 3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg (Figure 2).

