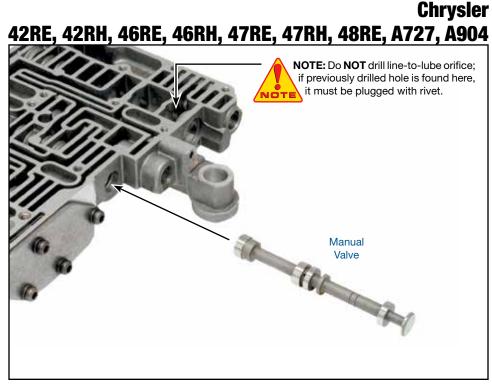


## Instructions

## **Manual Valve**



Patent No. 6,689,007



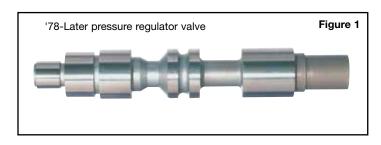
## **1. Verify Pressure Regulator Valve Style**

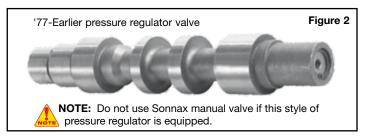
Sonnax manual valve can only be used with '78-later pressure regulator valve (**Figure 1**). Do not use with '77-earlier pressure regulator valve (**Figure 2**). For optimal results, install Sonnax manual valve in conjunction with Sonnax lube-regulated pressure regulator valve.

## 2. Installation & Assembly

- a. Remove and discard OE manual valve.
- b. Clean bore and install Sonnax manual valve.
- c. Check for presence of line-to-lube orifice (Main image). If line-to-lube orifice has been previously drilled, it must be plugged.

NOTE: As with units containing OE manual valves, it remains necessary to check fluid level while in Neutral, not Park. While Sonnax valve allows flow in Park, the fluid level indication remains inaccurate in this range and will result in false readings.





©2015 Sonnax Industries, Inc.